

This Datasheet for the

**IC660BBA020**

Block 24/48Vdc Analog 4 Inputs / 2 Outputs.

# Voltage/Current 4 Input/2 Output Analog Blocks

June 2002

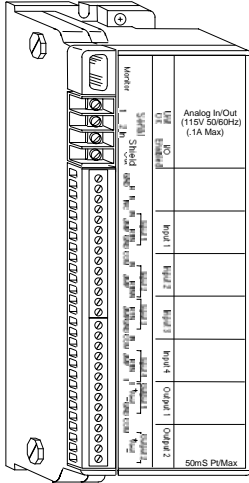
GFK-0048E

## Description

Voltage/Current 4 Input/2 Output Analog Blocks have four independent input circuits and two independent output circuits. Two block versions are available:

- **115 VAC Voltage/Current Analog I/O Block** (IC66\*BBA100)
- **24/48 VDC Voltage/Current Analog I/O Block** (IC66\*BBA020)

These blocks are identical except for the power supply.



## Features

Each circuit on an 4 Input/2 Output Analog Block can accept or provide signals in one of five analog ranges:

- 0-10 volts DC
- 10 volts DC to +10 volts DC
- 5 volts DC to +5 volts DC
- 0-5 volts DC
- 4-20 mA/1-5 volts DC

This flexibility allows these blocks to be used with a wide variety of analog input and output devices. The block's internal power supply drives current mode output loads up to 300 Ohms each. For loads up to 2K Ohms, an external 24 or 48 VDC power supply can be used.

Configurable block features include:

- Independent scaling for each input and output.
- Fault reports to the host can be enabled or disabled for each input and output.
- Selectable Input Filter Time up to 1024ms.
- Each input can operate in normal analog input mode, or report only its alarm status.
- Low and high alarm limits for each input, in either normal input mode or alarm input mode.
- Powerup default values for each output.
- Each output can be configured to hold last state or default if CPU communications are lost.
- Input Low Alarm and High Alarm detection.
- Open Wire detection on current mode inputs.
- Input Underrange or Overrange.
- Output Underrange or Overrange.

## Specifications

### Catalog Numbers

115 VAC Analog I/O Block	IC66*BBA100
Terminal Assembly	IC66*TS100
Electronics Assembly	IC66*EBA100
24/48 VDC Analog I/O Block	IC66*BBA020
Terminal Assembly	IC66*TS100
Electronics Assembly	IC66*EBA020

### Block Specifications

Size (height x width x depth)	8.83" (22.44cm) x 3.34" (8.48cm) x 3.91" (9.93cm)	
Weight	4 lbs. (1.8 kg)	
LEDs (I/O Block)	Unit OK, I/O Enabled	
Block to Block Isolation	1500 V	
Heat Dissipation	6 Watts	
Block Power (nominal);	115 VAC	24/48 VDC
Operating range	98-132 VAC	18-56
Maximum power	10VA	8W
Frequency/ripple	47-63Hz	10% max. ripple
Power supply dropout time	1 cycle	10ms
Common mode rejection	60 dB (0-1 KHz)	
Common mode voltage	+/-170 volts, maximum	
Absolute accuracy (at 25°C):	Typical: +/-0.2% of full scale; Maximum: +/-0.5% of full scale;  Within: 50mV on the 10 volt range, 25mV on the 5 volt range, 100mA on the 4 to 20 mA range.	
Thermal drift (from 25°C):	Typical: 10 PPM per °C; Maximum: 40 PPM per °C	
Circuit range selections	0-10 VDC, +/-10 VDC, +/-5 VDC, 0-5 VDC, 4-20 mA (or 1-5 VDC)	
External scaling resistor: to set full scale to 5 volts for 10mA to 50mA loops	1/2 Watts or greater 100W / 1 Watt	

### Input Specifications

Input resolution	12 bit + sign
Input update frequency	Once every 4ms
Input filter ranges	Underrange, Overrange.
Input diagnostics	Voltage mode: 2000 Ohms or greater; Current mode: 0 to 300 Ohms

### Output Specifications

Output resolution	12 bit + sign
Output update frequency	Once every 4ms
Output diagnostics	Underrange, Overrange.
Output load	Voltage mode: 2000 or greater; Current mode: 0 to 300 Ohms

Refer to GFK-0867 for product standards and general specifications.

\* In the presence of severe RF interference (IEC 801-3, 10 V/m), accuracy may be degraded to +/- (0.5% of full scale reading plus 0.5% of reading).

# Voltage/Current 4 Input/2 Output Analog Blocks

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## Compatibility

These blocks are backward-compatible with earlier versions, and may be used to replace them.

Any Hand-held Monitor (IC66\*HHM500 or HHM501) can be used with these blocks. However, Hand-held Monitor model IC66\*HHM501 is required to change baud rate configuration, or to configure redundancy features. Note that older HHM model IC66\*HHM501 version 3.5 may incorrectly display the message WIRING ERROR during normal operation. Upgrading the HHM to a later version corrects this problem.

For an IC697 series PLC, the CPU and programming software must be version 2.0 or later. The bus controller must be IC697BEM731C or later.

For an IC600 series PLC, the CPU must be rev. 105 or later. For an IC600 series "Plus" PLC rev. 110 or later is required. The programming software must be rel. 4.02 or later.

For an IC550 series PLC, the CPU must be rev. 3.0 or later. The programming software must be rel. 2.01 or later.

Current-source analog blocks are preferred for current-loop applications. Please request information about:

- 115VAC/125VDC Current-source Analog 4 Input/2 Output Block (IC66\*BBA104)
- 24/48 VDC Current-source Analog 4 Input/2 Output Block (IC66\*BBA024)
- 115VAC/125VDC Current-source Analog Output Block (IC66\*BBA105)
- 115VAC/125VDC Current-source Analog Input Block (IC66\*BBA106)
- 24/48 VDC Current-source Analog Block Input Block (IC66\*BBA026)

## Using this Datasheet

This datasheet summarizes information about block installation, configuration, and diagnostics.

Your primary reference should be the *Discrete and Analog Blocks User's Manual*. It includes detailed instructions for block installation and configuration.

For additional information about systems and communications, including bus specifications, refer to the *I/O System and Communications Manual*.

## Installation Instructions

Carefully inspect all shipping containers for damage. If any equipment is damaged, notify the delivery service immediately. Save the damaged shipping container for inspection by the delivery service. After unpacking the equipment, record all serial numbers. Save the shipping containers and packing material in case it is necessary to transport or ship any part of the system.

### Block Mounting

Genius I/O blocks are considered "open equipment" and therefore must be installed within a protective enclosure. They should be located in an area that is clean and free of airborne contaminants. There should be adequate cooling airflow.

The block can be mounted right side up, or upside down. Leave at least 2 inches of space between blocks. Mount the block by drilling two screw or bolt holes for 8-32 hardware. Position the block so that the notches in the upper and lower flanges line up with the mounting holes. Mount the block using 8-32 screws. Use star washers to provide ground integrity.

## Grounding

The block's mounting screws must not be used as the only means of grounding the block. Connect the green ground screw on the block to a reliable ground system using a short wire lead, minimum size AWG #12 (avg 3.3mm<sup>2</sup> in cross-section).

### Warning

If mounting screws do not make good ground connection and the ground screw is not connected to a reliable ground, the block is not grounded. Electrical shock hazard exists. Death or personal injury may result.

## Block Wiring

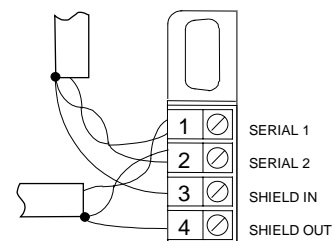
Do not overtorque the terminal screws. Recommended torque for all terminals is 6 in/lb (.678 N/M).

### Serial Bus Wiring

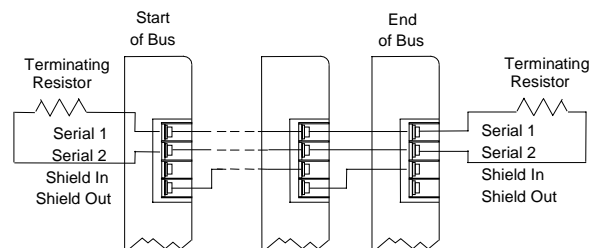
Terminals 1 to 4 are for the serial bus. These terminals accept one AWG #12 wire (avg 3.3mm<sup>2</sup> cross-section) or two AWG #14 wires (each avg 2.1mm<sup>2</sup> in cross-section). The minimum recommended wire size is AWG #22 (avg .36mm<sup>2</sup> in cross-section).

Terminals 1 - 4 can also accommodate spade or ring terminals up to 0.27 inch (6.85mm) wide with a minimum opening for a #6 screw, and up to 0.20 inch (5.1mm) depth from the screw center to the back barrier. Be sure unshielded wire ends are not longer than 2 inches (5 cm).

Using one of the cable types recommended in the *System and Communications User's Manual*, connect the serial bus to terminals 1- 4.



If the block is at either end of the bus, connect a terminating resistor of the appropriate type (see the *System and Communications User's Manual* for details) across its Serial 1 and Serial 2 terminals.



# Voltage/Current 4 Input/2 Output Analog Blocks

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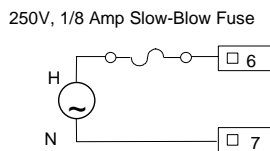
## Field Wiring

Terminals 5 to 32 are for field devices. They take a single wire up to AWG #14 (avg  $2.1\text{mm}^2$  in cross-section). Minimum recommended size is AWG #20 (avg  $.54\text{mm}^2$  in cross-section).

## Wiring for Block Power

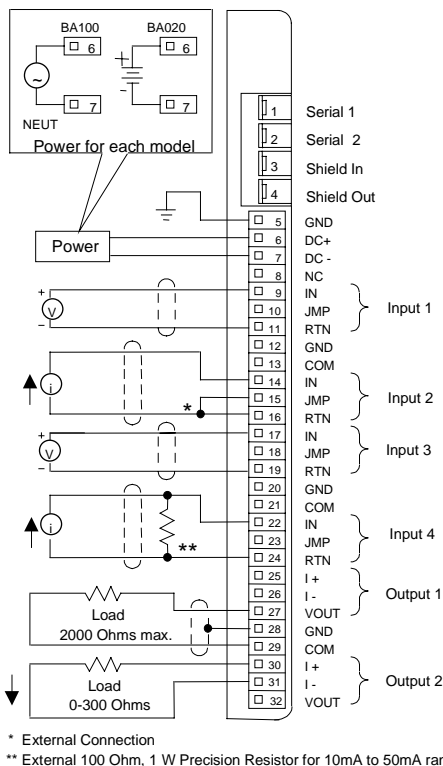
For block power, connect the power source to terminals 6 and 7. For a 24/48 VDC block, connect the source to the DC+ terminal and the return to the DC- terminal. For a 115 VAC block, connect the source to the H terminal and neutral to the N terminal.

For the 115 VAC block version (IC66\*BBA100) only, if Class 1 Division 2 conditions must be met for Factory Mutual, install an external 250 volt 1/8 amp slow-blow fuse in series with the Hot AC power connector as shown below.



## Wiring for I/O Devices

The ground (GND) terminal (5) is for block safety. It is connected internally to the block chassis, and to terminals 12, 20, and 28, which are marked GND. Each pair of signals has one ground terminal and one common terminal, for shield termination if desired. The three common terminals are connected together internally to the source.



For a voltage input device, connect the device in series between V+ and the terminal marked IN for that input. Connect V- to the terminal marked RTN.

For a voltage output device, connect the load to the terminals marked VOUT and COM for that output.

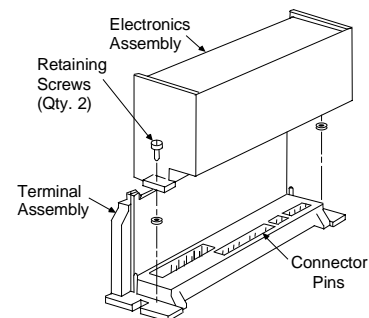
If current mode (4-20mA) is used for an input without an external resistor, connect a jumper from the terminal marked JMP to the terminal marked RTN for that circuit.

If an input current device operates outside the 4-20mA range, connect a resistor across the voltage inputs. For example, to measure 10mA to 50mA current loop signals, install a 100 ohm resistor.

If current mode is used for an output circuit, use the terminals marked I+ and I-. For outputs set up in current mode, the block's internal power supply can be used to drive loads up to 300 Ohms per output. For loads up to 2K Ohms, use an external power supply. Connect the positive lead of the external supply to one side of the load, and the negative lead of the external supply to block common on terminal 29. If the external supply is between 24V and 50V, you can use terminal 25 or 30 as a tie point for the positive connection. This point will be disconnected from the external supply by a reverse biased diode.

## Removing an Electronics Assembly

The block's Electronics Assembly can be replaced with a compatible model without removing field wiring or reconfiguring the block.



1. Unscrew the retaining screws at the top and bottom of the block.
2. Using a Block Puller (IC660BLM507), engage the tabs in the first vent slots. Move the tool to the center of the block and squeeze the handle.
3. Pull the Electronics Assembly upward.

### Warning

If power is applied to the field terminals, power is also exposed on the connector pins at the base of the Terminal Assembly, and electrical shock hazard exists. Do not touch the connector pins! Death or injury may result.

## Inserting an Electronics Assembly

1. Align the Electronics Assembly in the guides and push down firmly.

### Caution

**Do not exert excessive force; it may damage the block.**

2. If unusual resistance is met, remove the Electronics Assembly. If power is applied to the block, DO NOT TOUCH THE CONNECTOR PINS! Inspect the Terminal Assembly, connector receptacle, and connector edge board (on the Electronics Assembly). Be sure the keying matches. Remove any obstacles and reinsert the Electronics Assembly. Pay close attention to the alignment of the guide pins.
3. Secure the Electronics Assembly with the screws on the top and bottom of the Terminal Assembly.

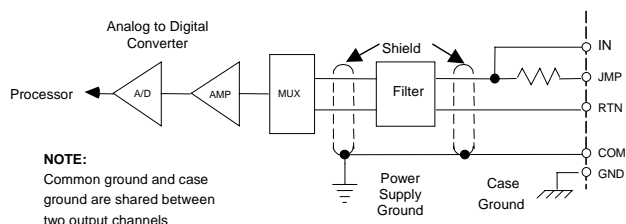
# Voltage/Current 4 Input/2 Output Analog Blocks

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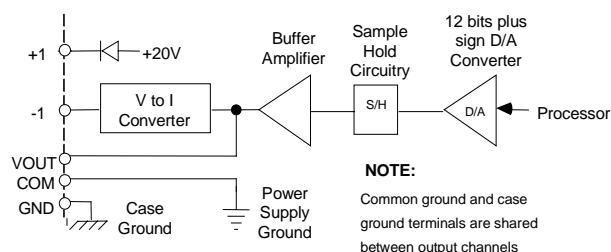
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## Block Operation

The first four circuits on the block are inputs. They convert incoming signal voltage or current to a digital count value in the range +/-4095. If scaling has been configured for an input, the block automatically scales the digital count value to an engineering units value.



Circuits 5 and 6 are outputs. The block will automatically scale an engineering units output from the CPU to a digital count value in the range +/-4095. The D/A converter then converts the digital value to an output signal voltage or current.



## Circuit Scaling

Each circuit can be configured for scaling to represent a different type or increment of engineering units. The default for each circuit is to operate in the range of +/-10VDC, and to report engineering units of millivolts. If millivolts are not appropriate or if the circuit will operate in a different voltage/current range, the circuit should be rescaled. Instructions are given in the *Discrete and Analog I/O Blocks User's Manual*. The possible range of engineering units values is +/-32767. A circuit can also be configured for no scaling; in that case, it uses unscaled digital count values that correspond directly to the actual analog signal level. The range of digital counts values is +/-4095.

## LEDs

The block's Unit OK and I/O Enabled LEDs show its operating status:

Unit OK	I/O Enabled	Meaning
ON	ON	Block functioning, CPU communicating
ON	OFF	Block functioning No CPU communications for 3 bus scans
ON	Blinking	Block functioning, Circuit forced
Blinking	ON	Circuit fault, CPU communicating
Blinking	OFF	Circuit fault No CPU communications for 3 bus scans
Alternate Blinking		Circuit fault, Circuit forced
Synchronous Blinking		No CPU communications - block number conflict
OFF	OFF	No block power, or block faulty

## Diagnostics

The block's advanced diagnostics provide the messages listed below. Fault messages can be cleared from the Hand-held Monitor or the CPU.

**High Alarm:** Input over its high alarm limit

**Low Alarm:** Input under its low alarm limit

**Open Wire:** Input configured for 4-20mA is below 2mA

**Overrange:** Signal exceeds +32767 engineering units or +4095 counts

**Underrange:** Signal exceeds -32767 engineering units or -4095 counts

## Configuration

First, the block must be configured with a Hand-held Monitor to:

- Enter its Device Number (serial bus address).
- Enter its Reference Number (required only for IC600 and IC550 series PLCs only).

**Note:** If a block is configured offline, it must be properly grounded and have a 75 Ohm resistor installed across its Serial 1 and Serial 2 terminals. See the *Discrete and Analog I/O Blocks User's Manual* for instructions. The rest of the features can be configured either using a Hand-held Monitor, or by sending a Write Configuration datagram to the block from the host.

Feature	Circuit or Block	Factory Setting	Selections
Device Number	Block	null	0 to 31 (a number must be selected)
Reference Address	Block	none	Depends on host CPU type
Baud Rate	Block	153.6 std	153.6 std, 153.6 ext, 76.8, 38.4 Kbd
Report Faults	Circuit	yes	yes/no
Range Select*	Circuit	+/-10VDC	0-10VDC, +/-10VDC, 0-5VDC, 5VDC, 4-20mA (1-5VDC)
Scaling Points	Circuit	+/-10000, +/-4095	+/-32767, +/-4095
Input Filter Time*	Circuit	128ms	none, 8-1024ms
Alarm Input Mode	Circuit	no	yes/no
Alarm Thresholds	Circuit	+/-10000	+/-32767
Hold Last State	Circuit	no	yes/no
Output Default	Circuit	0	+/-32767 eng. units
BSM Present	Block	no	yes/no
Outputs Default Time	Block	3 bus scans	2.5/10 seconds
CPU Redundancy	Block	none	none/standby
Configuration Protection	Block	disabled	enabled, disabled

\* These are setup parameters. They must NOT be changed while the block is operating. If either is changed while the block is operating, the voltage of the circuit also changes.

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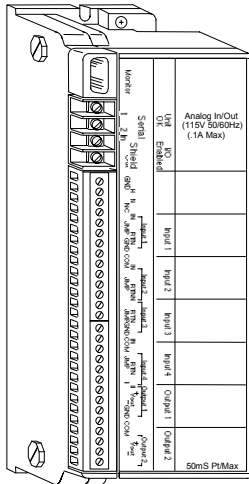
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## Description

Voltage/Current 4 Input/2 Output Analog Blocks have four independent input circuits and two independent output circuits. Two block versions are available:

- **115 VAC Voltage/Current Analog I/O Block** (IC66\*BBA100)
- **24/48 VDC Voltage/Current Analog I/O Block** (IC66\*BBA020)

These blocks are identical except for the power supply.



## Features

Each circuit on an 4 Input/2 Output Analog Block can accept or provide signals in one of five analog ranges:

- 0-10 volts DC
- 10 volts DC to +10 volts DC
- 5 volts DC to +5 volts DC
- 0-5 volts DC
- 4-20 mA/1-5 volts DC

This flexibility allows these blocks to be used with a wide variety of analog input and output devices. The block's internal power supply drives current mode output loads up to 300 Ohms each. For loads up to 2K Ohms, an external 24 or 48 VDC power supply can be used.

Configurable block features include:

- Independent scaling for each input and output.
- Fault reports to the host can be enabled or disabled for each input and output.
- Selectable Input Filter Time up to 1024ms.
- Each input can operate in normal analog input mode, or report only its alarm status.
- Low and high alarm limits for each input, in either normal input mode or alarm input mode.
- Powerup default values for each output.
- Each output can be configured to hold last state or default if CPU communications are lost.
- Input Low Alarm and High Alarm detection.
- Open Wire detection on current mode inputs.
- Input Underrange or Overrange.
- Output Underrange or Overrange.

## Specifications

### Catalog Numbers

115 VAC Analog I/O Block	IC66*BBA100
Terminal Assembly	IC66*TSA100
Electronics Assembly	IC66*EBA100
24/48 VDC Analog I/O Block	IC66*BBA020
Terminal Assembly	IC66*TSA020
Electronics Assembly	IC66*EBA020

### Block Specifications

Size (height x width x depth)	8.83" (22.44cm) x 3.34" (8.48cm) x 3.91" (9.93cm)	
Weight	4 lbs. (1.8 kg)	
LEDs (I/O Block)	Unit OK, I/O Enabled	
Block to Block Isolation	1500 V	
Heat Dissipation	6 Watts	
Block Power (nominal);	115 VAC	24/48 VDC
Operating range	98-132 VAC	18-56
Maximum power	10VA	8W
Frequency/ripple	47-63Hz	10% max. ripple
Power supply dropout time	1 cycle	10ms
Common mode rejection	60 dB (0-1 KHz)	
Common mode voltage	+/-170 volts, maximum	
Absolute accuracy (at 25°C):	Typical: +/-0.2% of full scale; Maximum: +/-0.5% of full scale:  Within: 50mV on the 10 volt range, 25mV on the 5 volt range, 100mA on the 4 to 20 mA range.	
Thermal drift (from 25°C):	Typical: 10 PPM per °C; Maximum: 40 PPM per °C	
Circuit range selections	0-10 VDC, +/-10 VDC, +/-5 VDC, 0-5 VDC, 4-20 mA (or 1-5 VDC)	
External scaling resistor: to set full scale to 5 volts for 10mA to 50mA loops	1/2 Watts or greater 100W / 1 Watt	

### Input Specifications

Input resolution	12 bit + sign
Input update frequency	Once every 4ms
Input filter ranges	Underrange, Overrange.
Input diagnostics	Voltage mode: 2000 Ohms or greater; Current mode: 0 to 300 Ohms

### Output Specifications

Output resolution	12 bit + sign
Output update frequency	Once every 4ms
Output diagnostics	Underrange, Overrange.
Output load	Voltage mode: 2000Ω or greater; Current mode: 0 to 300 Ohms

Refer to GFK-0867 for product standards and general specifications.

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For an IC550 series PLC, the CPU must be rev. 3.0 or later. The programming software must be rel. 2.01 or later.

Current-source analog blocks are preferred for current-loop applications. Please request information about:

- 115VAC/125VDC Current-source Analog 4 Input/2 Output Block (IC66\*BBA104)
- 24/48 VDC Current-source Analog 4 Input/2 Output Block (IC66\*BBA024)
- 115VAC/125VDC Current-source Analog Output Block (IC66\*BBA105)
- 115VAC/125VDC Current-source Analog Input Block (IC66\*BBA106)
- 24/48 VDC Current-source Analog Block Input Block (IC66\*BBA026)

## Using this Datasheet

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## Block Mounting

Genius I/O blocks are considered "open equipment" and therefore must be installed within a protective enclosure. They should be located in an area that is clean and free of airborne contaminants. There should be adequate cooling airflow.

The block can be mounted right side up, or upside down. Leave at least 2 inches of space between blocks. Mount the block by drilling two screw or bolt holes for 8-32 hardware. Position the block so that the notches in the upper and lower flanges line up with the mounting holes. Mount the block using 8-32 screws. Use star washers to provide ground integrity.

## Grounding

The block's mounting screws must not be used as the only means of grounding the block. Connect the green ground screw on the block to a reliable ground system using a short wire lead, minimum size AWG #12 (avg 3.3mm<sup>2</sup> in cross-section).

### Warning

If mounting screws do not make good ground connection and the ground screw is not connected to a reliable ground, the block is not grounded. Electrical shock hazard exists. Death or personal injury may result.

## Block Wiring

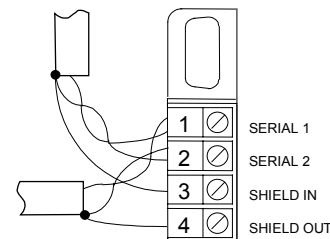
Do not overtorque the terminal screws. Recommended torque for all terminals is 6 in/lb (.678 N/M).

## Serial Bus Wiring

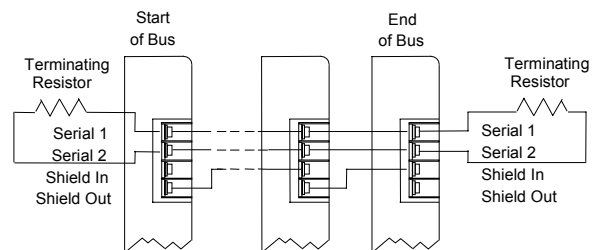
Terminals 1 to 4 are for the serial bus. These terminals accept one AWG #12 wire (avg 3.3mm<sup>2</sup> cross-section) or two AWG #14 wires (each avg 2.1mm<sup>2</sup> in cross-section). The minimum recommended wire size is AWG #22 (avg .36mm<sup>2</sup> in cross-section).

Terminals 1 - 4 can also accommodate spade or ring terminals up to 0.27 inch (6.85mm) wide with a minimum opening for a #6 screw, and up to 0.20 inch (5.1mm) depth from the screw center to the back barrier. Be sure unshielded wire ends are not longer than 2 inches (5 cm).

Using one of the cable types recommended in the *System and Communications User's Manual*, connect the serial bus to terminals 1- 4.



If the block is at either end of the bus, connect a terminating resistor of the appropriate type (see the *System and Communications User's Manual* for details) across its Serial 1 and Serial 2 terminals.



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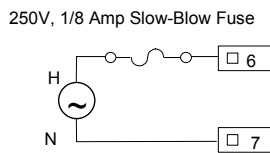
## Field Wiring

Terminals 5 to 32 are for field devices. They take a single wire up to AWG #14 (avg  $2.1\text{mm}^2$  in cross-section). Minimum recommended size is AWG #20 (avg  $.54\text{mm}^2$  in cross-section).

## Wiring for Block Power

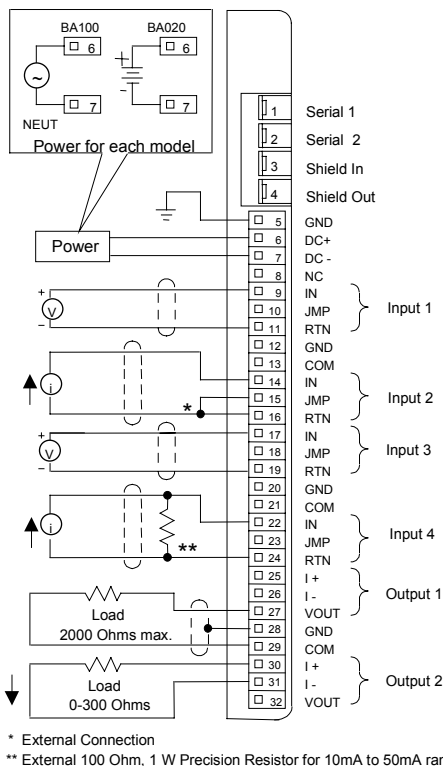
For block power, connect the power source to terminals 6 and 7. For a 24/48 VDC block, connect the source to the DC+ terminal and the return to the DC- terminal. For a 115 VAC block, connect the source to the H terminal and neutral to the N terminal.

For the 115 VAC block version (IC66\*BBA100) only, if Class 1 Division 2 conditions must be met for Factory Mutual, install an external 250 volt 1/8 amp slow-blow fuse in series with the Hot AC power connector as shown below.



## Wiring for I/O Devices

The ground (GND) terminal (5) is for block safety. It is connected internally to the block chassis, and to terminals 12, 20, and 28, which are marked GND. Each pair of signals has one ground terminal and one common terminal, for shield termination if desired. The three common terminals are connected together internally to the source.



For a voltage input device, connect the device in series between V+ and the terminal marked IN for that input. Connect V- to the terminal marked RTN.

For a voltage output device, connect the load to the terminals marked VOUT and COM for that output.

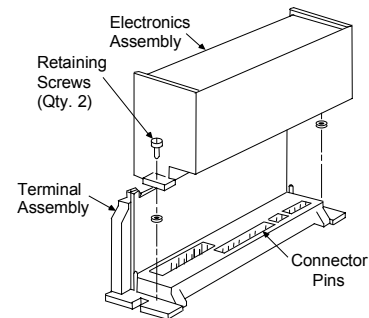
If current mode (4-20mA) is used for an input without an external resistor, connect a jumper from the terminal marked JMP to the terminal marked RTN for that circuit.

If an input current device operates outside the 4-20mA range, connect a resistor across the voltage inputs. For example, to measure 10mA to 50mA current loop signals, install a 100 ohm resistor.

If current mode is used for an output circuit, use the terminals marked I+ and I-. For outputs set up in current mode, the block's internal power supply can be used to drive loads up to 300 Ohms per output. For loads up to 2K Ohms, use an external power supply. Connect the positive lead of the external supply to one side of the load, and the negative lead of the external supply to block common on terminal 29. If the external supply is between 24V and 50V, you can use terminal 25 or 30 as a tie point for the positive connection. This point will be disconnected from the external supply by a reverse biased diode.

## Removing an Electronics Assembly

The block's Electronics Assembly can be replaced with a compatible model without removing field wiring or reconfiguring the block.



1. Unscrew the retaining screws at the top and bottom of the block.
2. Using a Block Puller (IC660BLM507), engage the tabs in the first vent slots. Move the tool to the center of the block and squeeze the handle.
3. Pull the Electronics Assembly upward.

### Warning

If power is applied to the field terminals, power is also exposed on the connector pins at the base of the Terminal Assembly, and electrical shock hazard exists. Do not touch the connector pins! Death or injury may result.

## Inserting an Electronics Assembly

1. Align the Electronics Assembly in the guides and push down firmly.

### Caution

**Do not exert excessive force; it may damage the block.**

2. If unusual resistance is met, remove the Electronics Assembly. If power is applied to the block, DO NOT TOUCH THE CONNECTOR PINS! Inspect the Terminal Assembly, connector receptacle, and connector edge board (on the Electronics Assembly). Be sure the keying matches. Remove any obstacles and reinsert the Electronics Assembly. Pay close attention to the alignment of the guide pins.
3. Secure the Electronics Assembly with the screws on the top and bottom of the Terminal Assembly.



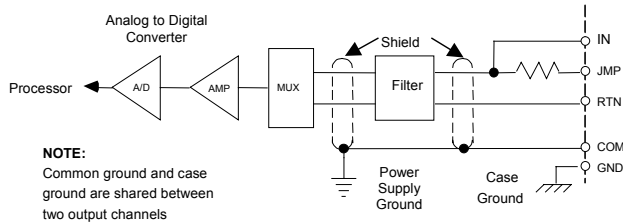
# Voltage/Current 4 Input/2 Output Analog Blocks

June 2002

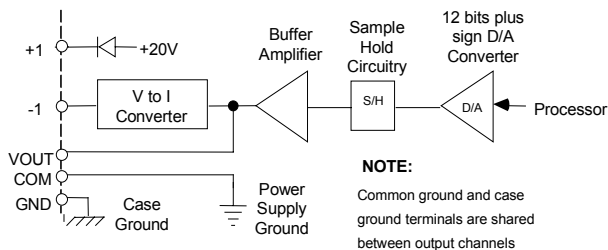
GFK-0048E

## Block Operation

The first four circuits on the block are inputs. They convert incoming signal voltage or current to a digital count value in the range  $\pm 4095$ . If scaling has been configured for an input, the block automatically scales the digital count value to an engineering units value.



Circuits 5 and 6 are outputs. The block will automatically scale an engineering units output from the CPU to a digital count value in the range  $\pm 4095$ . The D/A converter then converts the digital value to an output signal voltage or current.



## Circuit Scaling

Each circuit can be configured for scaling to represent a different type or increment of engineering units. The default for each circuit is to operate in the range of  $\pm 10$ VDC, and to report engineering units of millivolts. If millivolts are not appropriate or if the circuit will operate in a different voltage/current range, the circuit should be rescaled. Instructions are given in the *Discrete and Analog I/O Blocks User's Manual*. The possible range of engineering units values is  $\pm 32767$ . A circuit can also be configured for no scaling; in that case, it uses unscaled digital count values that correspond directly to the actual analog signal level. The range of digital counts values is  $\pm 4095$ .

## LEDs

The block's Unit OK and I/O Enabled LEDs show its operating status:

Unit OK	I/O Enabled	Meaning
ON	ON	Block functioning, CPU communicating
ON	OFF	Block functioning No CPU communications for 3 bus scans
ON	Blinking	Block functioning, Circuit forced
Blinking	ON	Circuit fault, CPU communicating
Blinking	OFF	Circuit fault No CPU communications for 3 bus scans
Alternate Blinking		Circuit fault, Circuit forced
Synchronous Blinking		No CPU communications - block number conflict
OFF	OFF	No block power, or block faulty

## Diagnostics

The block's advanced diagnostics provide the messages listed below. Fault messages can be cleared from the Hand-held Monitor or the CPU.

**High Alarm:** Input over its high alarm limit

**Low Alarm:** Input under its low alarm limit

**Open Wire:** Input configured for 4-20mA is below 2mA

**Overrange:** Signal exceeds  $+32767$  engineering units or  $+4095$  counts

**Underrange:** Signal exceeds  $-32767$  engineering units or  $-4095$  counts

## Configuration

First, the block must be configured with a Hand-held Monitor to:

- Enter its Device Number (serial bus address).
- Enter its Reference Number (required only for IC600 and IC550 series PLCs only).

**Note:** If a block is configured offline, it must be properly grounded and have a 75 Ohm resistor installed across its Serial 1 and Serial 2 terminals. See the *Discrete and Analog I/O Blocks User's Manual* for instructions. The rest of the features can be configured either using a Hand-held Monitor, or by sending a Write Configuration datagram to the block from the host.

Feature	Circuit or Block	Factory Setting	Selections
Device Number	Block	null	0 to 31 (a number must be selected)
Reference Address	Block	none	Depends on host CPU type
Baud Rate	Block	153.6 std	153.6 std, 153.6 ext, 76.8, 38.4 Kbd
Report Faults	Circuit	yes	yes/no
Range Select*	Circuit	$\pm 10$ VDC	0-10VDC, $\pm 10$ VDC, 0-5VDC, 5VDC, 4-20mA (1-5VDC)
Scaling Points	Circuit	$\pm 10000$ , $\pm 4095$	$\pm 32767$ , $\pm 4095$
Input Filter Time*	Circuit	128ms	none, 8-1024ms
Alarm Input Mode	Circuit	no	yes/no
Alarm Thresholds	Circuit	$\pm 10000$	$\pm 32767$
Hold Last State	Circuit	no	yes/no
Output Default	Circuit	0	$\pm 32767$ eng. units
BSM Present	Block	no	yes/no
Outputs Default Time	Block	3 bus scans	2.5/10 seconds
CPU Redundancy	Block	none	none/standby
Configuration Protection	Block	disabled	enabled, disabled

\* These are setup parameters. They must NOT be changed while the block is operating. If either is changed while the block is operating, the voltage of the circuit also changes.